

285 Natural

REINFORCED WATER-ACTIVATED TAPE

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

DESCRIPTION

Highest tensile strength 3-way fiberglass reinforced natural kraft carton sealing tape, manufactured with water-activated adhesive, capable of meeting the demanding requirements of the 'old Rule 41' specifications.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons and non-unitized loads. Recommend using on heavyweight cartons over 90 pounds (41 kg).

PHYSICAL PROPERTIES:

Caliper	10.5 mils (0.27mm)
MD Tensile	92 lbs/in (403 N/25mm)
CD Tensile	59 lbs/in (258 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago:

2/0	37
2/1	57
5/0	67
15/0	86

McLaurin: 85



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CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	40 lb (65 g/m ²) Natural Kraft Paper
Bottom Ply:	40 lb (65 g/m ²) Natural Kraft Paper
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement	(2-2-1-1-2-2) 75 Fiberglass (per 3"), ½" spacing
CD Reinforcement	Fiberglass, 0.68" spacing, 25° angle



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EFFECTIVE: 03/16

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